

PARTS LIST

NON-THERMAL 1450 SERIES

THIS PARTS LIST COVERS THE MATERIALS PROFILES AND ACCESSORIES GENERALLY AVAILABLE FROM OUR STOCK. THEY ARE OUR STANDARD ITEMS OFFERED AND ARE DEEMED TO BE BOTH TYPICAL AND SUITABLE FOR THE INSTALLATIONS INTENDED.

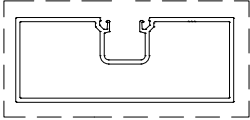
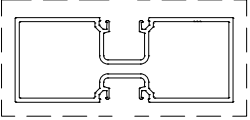
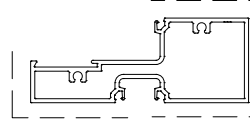
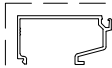
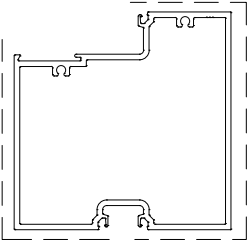
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1450 NON-THERMAL SERIES

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DATE: March 2025	SCALE: 1:2.5	
DWN: TMC	SHEET NO. 1450 - P0	

PARTS LIST

PROFILE		1 3/4"x 4 1/2" (44.4x114.3mm)	
PART No	EXPOSED SURFACE -----	PART No: 1450-010	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		JAMB/HEAD/MULLION	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE		1 3/4"x 4 1/2" (44.4x114.3mm)	
PART No	EXPOSED SURFACE -----	PART No: 1450-020	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		JAMB/INTERMEDIATE MULLION	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE		1 3/4"x 4 1/2" (44.4x114.3mm)	
PART No	EXPOSED SURFACE -----	PART No: 1450-030	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		SILL/INTERMEDIATE HORIZONTAL	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No	EXPOSED SURFACE -----	PART No: 1450-040	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		SNAP IN PLACE GLASS STOP	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE		4 1/2"x 4 1/2" (114.3x114.3mm)	
PART No	EXPOSED SURFACE -----	PART No: 1450-050	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		HIGH BASE SILL	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	

CAD FILE:



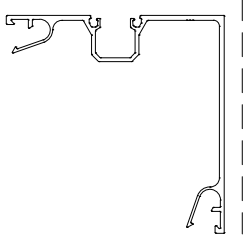
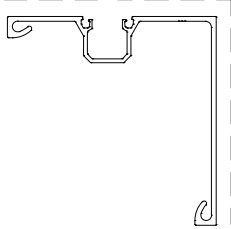
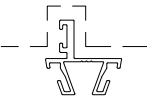
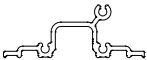
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T. 416-630-4847 EMAIL: INFO@HERDALUMINUM.COM

1450 NON-THERMAL SERIES
1 3/4" X 4 1/2" FRAME

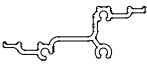
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DATE:	March 2025	SCALE:
DWN:	TMC	SHEET NO.
		1450 - P1

PARTS LIST

PROFILE		4 1/2"x 4 1/2" (114.3x114.3mm)	
PART No	EXPOSED SURFACE -----	PART No: 1450-060	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		CREATE 4 1/2" CORNER MULLION	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE		4 5/16"x 4 5/16" (109.5x109.5mm)	
PART No	EXPOSED SURFACE -----	PART No: 1450-070	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		CORNER FEMALE	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No	EXPOSED SURFACE -----	PART No: 1450-080	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		SLIDE IN POCKET FILLER	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No	EXPOSED SURFACE -----	PART No: 1451-090	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		SHEAR BLOCK	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No	EXPOSED SURFACE -----	PART No: 1450-100	1 3/8" LENGTH IN STOCK SOLD BY PIECE FINISH OPTION 1. MILL ONLY
DESCRIPTION		FABRICATION BRACKET MULLION	
MATERIAL/FINISH		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	

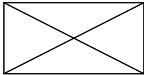
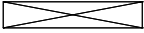
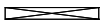
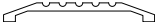
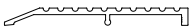
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PARTS LIST

PROFILE			
PART No		PART No: 1450-110	1 3/8" LENGTH IN STOCK SOLD BY PIECE FINISH OPTION 1. MILL ONLY
DESCRIPTION		FABRICATION BRACKET SILL	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No		PART No: 1450-120	24' LENGTH IN STOCK FINISH OPTION 1. MILL 2. CLEAR ANOD. 3. BRONZE ANOD. 4. BLACK ANOD.
DESCRIPTION		5/8" SNAP IN DOOR FOR CONTD HINGE	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No		PART No: R1451-010	400' ROLL IN STOCK
DESCRIPTION		GLAZING SPLINE	
MATERIAL		EPDM STANDARD BLACK	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No		PART No: R1451-020	500' ROLL IN STOCK
DESCRIPTION		DOOR STOP BULB SEAL	
MATERIAL		EPDM STANDARD BLACK	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No		PART No: 700080	IN STOCK SOLD BY FOOT
DESCRIPTION		MOHAIR WEATHER STRIPPING	
MATERIAL		WOOL	
WEIGHT/PRIMETER		XX lbs/in.ft	
AREA/FAB CODE		XX sq inch	

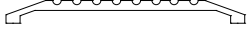
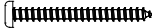
CAD FILE:

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PROFILE		5/8" x 1 1/8"x 4" (15.88 x 28.6 x 101.6mm)	
PART No		PART No: 700090	IN STOCK SOLD IN PCS
DESCRIPTION		SETTING BLOCK	
MATERIAL		EPDM STANDARD BLACK	
WEIGHT/PRIMETER		XX lbs/in.ft XX inches	
AREA/FAB CODE		XX sq inch	
PROFILE		1/4" x 1 1/8"x 4" (6.35 x 28.6 x 101.6mm)	
PART No		PART No: 700100	IN STOCK SOLD IN PCS
DESCRIPTION		SETTING BLOCK	
MATERIAL		EPDM STANDARD BLACK	
WEIGHT/PRIMETER		XX lbs/in.ft XX inches	
AREA/FAB CODE		XX sq inch	
PROFILE		1/8" x 1 1/8"x 4" (3.2mm x 28.6 x 101.6mm)	
PART No		PART No: 700110	IN STOCK SOLD IN PCS
DESCRIPTION		SETTING BLOCK	
MATERIAL		EPDM STANDARD BLACK	
WEIGHT/PRIMETER		XX lbs/in.ft XX inches	
AREA/FAB CODE		XX sq inch	
PROFILE		4" (101.6mm) BEVEL THRESHOLD	
PART No		PART No: 700120	
DESCRIPTION		4" (101.6mm) THRESHOLD BEVEL	
MATERIAL/FINISH		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft XX inches	
AREA/FAB CODE		XX sq inch	
PROFILE		5 5/8" (142.8mm) TILE EDGE THRESHOLD	
PART No		PART No: 700130	
DESCRIPTION		5 5/8" (142.8mm) THRESHOLD	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft XX inches	
AREA/FAB CODE		XX sq inch	

CAD FILE:

PARTS LIST

PROFILE		7" (177.8mm) BEVEL THRESHOLD	
PART No		PART No: 700140	
DESCRIPTION		7" (177.8mm) BEVEL THRESHOLD	
MATERIAL		6063-T5/LOW CARBON EXTRUSION	
WEIGHT/PRIMETER		XX lbs/in.ft	XX inches
AREA/FAB CODE		XX sq inch	
PROFILE		#10 x 2"	
PART No		PART No: 700310	
DESCRIPTION		SHEAR BLOCK ZINC PLATED PH SCREW	IN STOCK SOLD IN PCS
MATERIAL		STEEL ZINC PLATED	
WEIGHT/PRIMETER		XX lbs/in.ft	XX inches
AREA/FAB CODE		XX sq inch	
PROFILE		#10 x 3/8"	
PART No		PART No: 700320	
DESCRIPTION		ASSEMBLY COUNTER SUNK SCREW	IN STOCK SOLD IN PCS
MATERIAL		STEEL ZINC PLATED	
WEIGHT/PRIMETER		XX lbs/in.ft	XX inches
AREA/FAB CODE		XX sq inch	
PROFILE		#10 x 1"	
PART No		PART No: 700330	
DESCRIPTION		ASSEMBLY COUNTER SUNK SCREW	IN STOCK SOLD IN PCS
MATERIAL/FINISH		STEEL ZINC PLATED	
WEIGHT/PRIMETER		XX lbs/in.ft	XX inches
AREA/FAB CODE		XX sq inch	
PROFILE			
PART No			
DESCRIPTION			
MATERIAL			
WEIGHT/PRIMETER			
AREA/FAB CODE			

CAD FILE:



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1 3/4" X 4 1/2" FRAME

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